



PN B2-720-58

## HUB COVER/SPINDLE CAP REPLACEMENT KIT - INSTRUCTIONS FOR USE

These kit instructions are for replacement of the radial arm hub cover/spindle cap for Aurora and Nautilus LED series Surgical Lights.

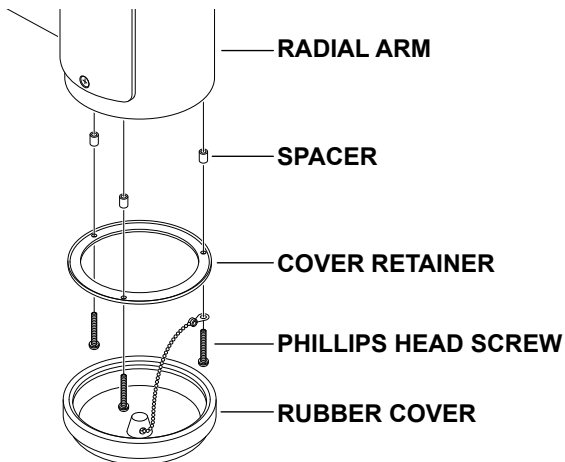


### Required Tool List

- Phillips Screwdriver
- 1.5mm Allen Wrench

### Remove the Existing Hub Cover/Spindle Cap

1. Remove the rubber cover (Figure 1).

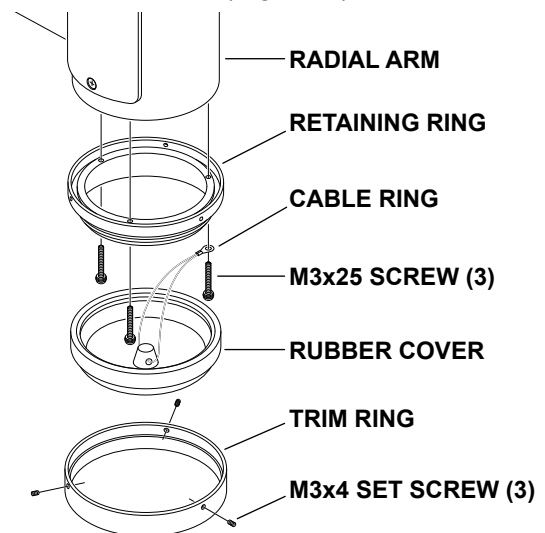


**Figure 1. Cover Removal**

2. Remove three Phillips head screws, spacers and cover retainer.

### Hub Cover/Spindle Cap Kit Installation

1. Align the holes in the retaining ring with the holes in the radial arm (Figure 2).



**Figure 2. Cover Kit Installation**

2. Secure the retaining ring to the radial arm using two Phillips head M3x25 screws.
3. Slide the remaining Phillips head screw through the cable ring and secure to the retaining ring.
4. Attach the rubber cover to the retaining ring.

### CAUTION

Use care not to pinch the cable between the rubber cover and retaining ring.


5. Apply Blue Loctite® or similar to the three M3x4 set screws.
6. Slide the trim ring over the rubber cover and align the holes in the trim ring with those in the retaining ring.
7. Attach the trim ring using three M3x4 set screws. Ensure the trim ring is tightly secured.
8. When completed wipe off any contaminants.

Date	Revision	Revision History
08/18/2017	0	Initial Release

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